

## CERTIFICATE

### Welding of railway vehicles and components according to EN 15085-2

This is to certify that **GÖK YAPI SAN. VE TIC. A.S.**

**Ahmet Turan Gazi mah.OSB 2.Kisim 6.Cad. 9.Sk.No:17**  
**58060 SIVAS**  
**TURKEY**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:**

- New construction of assemblies and components for railway vehicles.
- Components as buffers, couplers and freight wagons without bogie.
- Repair welding of railway vehicles according to national regulations.
- design

#### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23.1	t = 1.5 - 6 mm	Welding process 131 (Aluminium welding) is limited to non-structural parts with maximum dimensions 1800 mm x 1300 mm
135	1.2 5.1/1.2 2.1 1.2	t = 3 - 40 mm D = 200 - 250 mm t = 5 - 30 mm t = 10 - 40 mm t = 12 - 60 mm	- - FW -

**Responsible welding coordinator:** Dipl.-Ing. Salih Yigit (IWE) born: 18.06.1984

**Deputy with equal rights:** Dipl.-Ing. Sefa ARSLAN (IWE) [external]  
born: 08.05.1992

**Deputy:** -

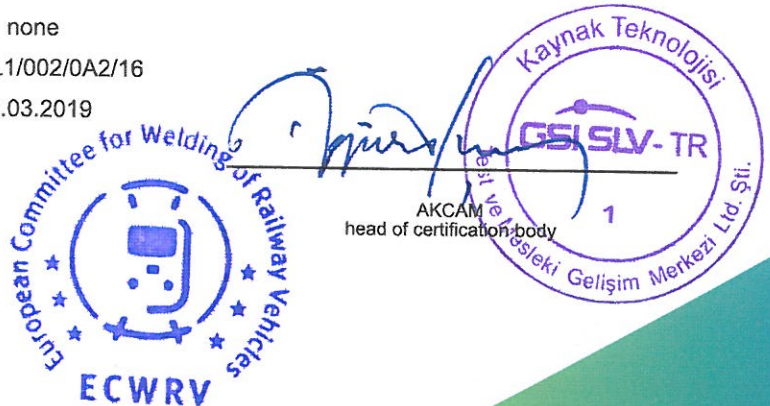
**Comments:** none

**Certificate no.:** GSISLV-TR/15085/CL1/002/0A2/16

**Valid:** from 17.03.2016 to 16.03.2019

**Issued on:** 13.07.2017

**Auditor:** KARAMAN  
General regulations (see reverse)



Certificate no.: GSISLV-TR/15085/CL1/002/0A2/16

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### Distribution list:

1. Applicant (original)
2. Files



GSI SLV-TR Kaynak Teknolojisi Test ve  
Mesleki Gelişim Merkezi Ltd. Şti.

Çiğdem Mahallesi Gökkuşluğu Sitesi Mavi Blok No: 37-38  
06520 Balgat Çankaya / ANKARA

[www.gsi.com.tr](http://www.gsi.com.tr)

2 of 2